

REPRINT



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1270 Aberdeen St
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K6A 1K7
Canada

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RBE000-117-7
Job Sheet 189180



Part No: RBE000-117-7

Job Qty: 4 pcs

Part Name: Tube



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/21/19

Job Tracking No:

Due Date: 3/1/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: URF 19-615 DWG RBE000-117 Rev.B IPP Rev. A 19.01.15 New issue DP Verify DD/IPP Rev. B 19.02.20 drawing revision DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Conventional Lathe - 1	4 pcs	3/1/19		0.00	2.00	Conventional Lathe - 1		FRED 19-3-20
							Conventional Lathe - 2		
110	QC 2	4 pcs	3/1/19		0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 38		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 54		
							QC 2 - 56		
							QC 2 - 57		
							QC 2 - 62		



Container No: S164413



Part: RBE000-117-7

Job No: 189180

Serial No/Batch: S164413

Revision: B

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
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CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 03/20/19

Plex 3/18/19 8:27 AM DART.LAMARCHE.MATHIEU

120	QC 8	4 pcs	3/1/19	0.00 0.00	QC 2 - 63		19/3/21
					QC 2 - 8		
					QC 8 - 12		
					QC 8 - 14		
					QC 8 - 17		
					QC 8 - 20		
					QC 8 - 25		
					QC 8 - 3		
					QC 8 - 32		
					QC 8 - 33		
					QC 8 - 35		
					QC 8 - 38		
					QC 8 - 39		
					QC 8 - 4		
					QC 8 - 44		
					QC 8 - 45		
					QC 8 - 49		
					QC 8 - 58		
					QC 8 - 8	BA 19-03-20	
					QC 8 - 9		
					QC 8 - 68		
130	Packaging 3-1 - Stock - B4B	4 pcs	3/1/19	0.00 0.00	Packaging 3 - 1 - B4B		
					Packaging 3 - 2 - B4B		
					Packaging 3 - 3 - B4B		
					Packaging 3 - 4 - B4B		
					Packaging 3 - 5 - B4B		
140	QC 21 - SA	4 pcs	3/1/19	0.00 0.00	QC 21 - SA - 21	21 9-68	MAR 22 2019
Part Op 100 - 1-Machine as per DWG. 2-Deburr Descriptions: 130 - .							
Job BOM							
Part / Item	Component Name	Quantity		Operation		Container	
8486K481	Clear Cast Acrylic Tube, 4-1/2" O.D. x 4-1/8" I.D.,	2.2400 ft (.56 ea)		100-Conventional Lathe - 1		S147945	
Job Allocations							
Operation	Component Part	Required		Inventory		Allocated	
100-Conventional Lathe - 1	8486K481	2		3		0	
Part Specifications							
Specifications could not be found.							

8

7

6

5

4

3

2

1

D

D

C

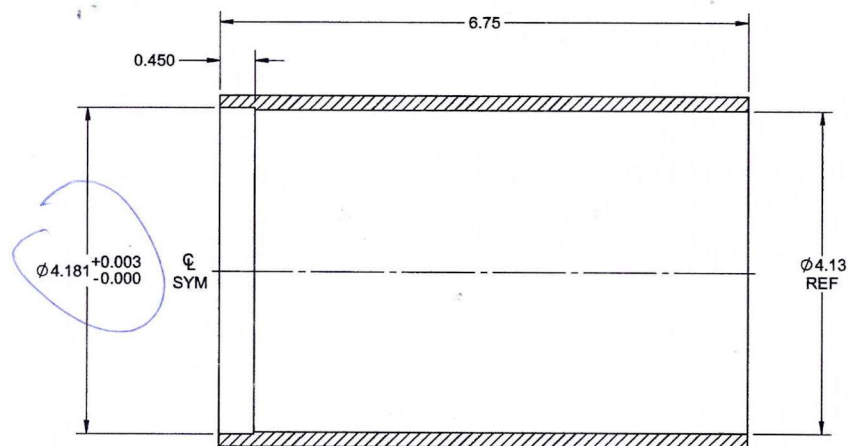
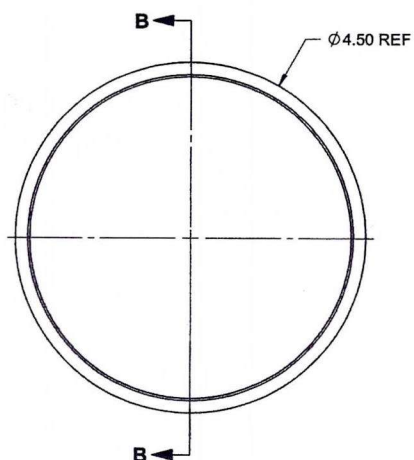
C

B

B

A

A



SECTION B-B

PART #

NOTES:

1) MATERIAL: McMaster#8486K481 OR EQUIV. (CLEAR CAST ACRYLIC TUBE 4-1/8" ID. X 4-1/2" OD.)

2) HEAT TREAT: N/A

3) FINISH: N/A

4) TOLERANCES: X.X = +/- 0.1" / +/- 1°

X.XX = +/- 0.01" / +/- 0.5°

X.XXX = +/- 0.005" / +/- 0.1°

X.XXXX = +/- 0.0005" / +/- 0.05°

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"

5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) REMOVE ALL SHARP EDGES AND BURRS

7) IDENTIFICATION: N/A

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA TOOL PART # RBE000-117 TITLE FUEL SUMP DRAIN TOOL SCALE NTS	REV. C SHEET 6 OF 8
DRAWN	KPT		
CHECKED	KPT		
MFG. APPR.	DP		
APPROVED	VH		
DATE 3/12/2019		COPYRIGHT © 2019 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	